

# DART SERVICE INSTRUCTION

## 1.0 PURPOSE

The purpose of this DSI is to provide instruction for the placement of the PMA placard for the D350-636-XXX skidtubes.

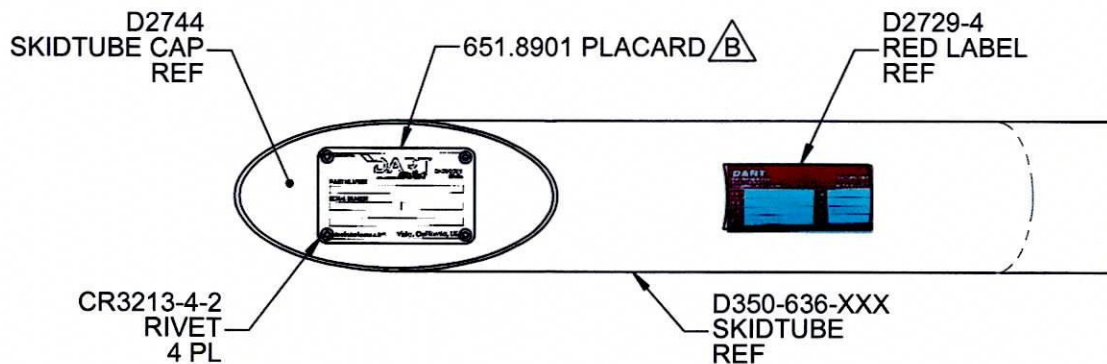
## 2.0 DESCRIPTION

For D350-636-XXX skidtubes that are manufactured as a PMA replacement part, a 651.8901 Placard must be installed on the skidtube cap as shown in Figure 1 below.

1. Position 651.8901 Placard as shown and transfer drill 4x  $\varnothing 0.125$  holes from placard to the D2744 Skidtube cap.
2. Deburr all holes and touch up holes with chemical conversion coat (Alodine 1200 or 1201) per MIL-C-5541.
3. Install the 651.8901 Placard on the D2744 skidtube cap using 4x CR3213-4-2 (or equivalent) rivets.

## 3.0 WEIGHT AND BALANCE

Accomplishment of this DSI has no effect on Weight and Balance.



**FIGURE 1: PLACARD INSTALLATION**

B	REVISED PLACARD P/N	VS	17.12.19
A	NEW ISSUE	HS	13.11.20
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	<b>DART AEROSPACE USA, INC.</b> EUGENE, OR	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9677	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	PMA PLACARD INSTALLATION	NTS
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APPROVED